

# CITOCUT plasma cutting range

Cutting all materials from 0.1 to 50 mm  
with the maximum quality and reliability.



2007-999

# The plasma expert



## The plasma process

### Principles

Plasma arc, created from a combination of direct electric current and gas flow, is strongly constricted by a nozzle which gives the resulting jet formidable, thermal and kinetic energy. The transfer of this energy to the part to be cut results in localized melting of the metal and its ejection from the cut.



### Performance

To maximize the service life of the wear parts: electrodes, nozzles and guide shoes, it is important to pay close attention to the conditions for piercing in mid-plate, and also to the main cutting parameters. The correct combination of settings, according to the thickness to be cut - power, nozzle diameter, gas flow rate, separation distance, speed of movement of the torch – yields optimum results in terms of width of cut, lead angle, spatters and smooth cut surface with very little dross.

### Plasma gouging



The plasma gouging process is performed with a standard plasma cutting torch by only changing the nozzle, the skirt and the skate. Using the same principle of plasma cutting it

allows metal to be removed in an efficient, precise and clean way.

The benefits of the CITOCUT systems are :

- reduced noise and smoke compared with other thermal gouging methods,
- high metal removal rate (up to 12 kg / hour) with superior precision,
- reduced risk of carbon contamination compared with the arc gouging process,
- possibility to gouge ferrous and non-ferrous metals.

### Drag cutting



The direct contact between the cutting nozzle and the workpiece provides several benefits in comparison with the "distance cutting" method. This particular position allows most of the smoke, spatters and arc radiation to be kept under

the metal sheet thus protecting the operator.

The result of a drag cut is very clean and the resulting kerf is a much more narrow, superior precision quality cut. The drag cutting process is ideal up to 8 mm thickness for all those applications where accuracy is required.

### Capacity

Plasma cutting equipment is characterized by the thicknesses that it is capable of :

- Piercing in mid-plate, with minimum risk for nozzles and guide shoes.



- Cutting with satisfactory quality and a comfortable cutting speed.



- Separation cutting at the limits of capacity.





### Selection table

Product name	Main supply	Weight	Dimensions (mm)	Output current	Duty cycle @ 40° C	Digital Display	Gouging	Auto. version	Cutting gas	Technology	Cooling
<b>CITOCUT 10KT</b>	1-ph 230 V	16 kg	450 x 205 x 350	10 - 30 A	30 A - 25%	Yes	No	No	Air	Inverter	Air
<b>CITOCUT 10i</b>	1-ph 230 V	8 kg	380 x 150 x 310	10 - 30 A	30 A - 35%	Yes	No	No	Air	Inverter	Air
<b>CITOCUT 20i</b>	3-ph 230 V to 400 V	25 kg	435 x 235 x 380	20 - 65 A	65 A - 50%	Yes	Yes	No	Air	Inverter	Air
<b>CITOCUT 40i</b>	3-ph 400 V	35 kg	720 x 310 x 430	10 - 120 A	120 A - 60%	Yes	Yes	Yes	Air	Inverter	Air
<b>CITOCUT 25C</b>	3-ph 220/230/380/400 V	80 kg	500 x 855 x 705	30 / 50 / 80 A	80 A - 40%	No	No	No	Air	Transformer	Air
<b>CITOCUT 40C</b>	3-ph 220/230/380/400 V	125 kg	500 x 855 x 705	35 / 50 / 85 / 120 A	120 A - 50%	No	No	No	Air	Transformer	Air
<b>NERTAJET 50</b>	3-ph 230/400/415/440 V	260 kg	1170 x 710 x 1200	20 / 40 / 60 / 100 / 150 A	150 A - 100%	No	Yes	Yes	Air / N <sup>2</sup> Ar / H <sup>2</sup>	Chopper	Water



# CITOCUT 10KT-single phase portable cutter

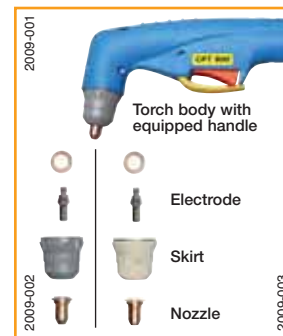


It is the portable solution with built-in air compressor for manual plasma cutting. Some of the user benefits are: a built-in air compressor to cut everywhere with just a 16 A domestic plug, possibility to regulate the cutting current up to 30 A (to cut up to 10 mm - severance cut on carbon steel). The digital display of the parameters allows an easy and precise interface to achieve the best results in a simple way. All this performance and only 16 kg, it is the lightest unit on the market.

## CITOCUT 10KT

### Product features

- High tech, microprocessor control and digital display.
- High quality contact cut, genuine cut up to 8 mm and severance cut up to 10 mm.
- Low air and current consumption.
- Increased safety due to the patented features of its new torch.
- Light: easy to transport everywhere, (only 16 kg).
- No HF: starting with blow-back prevention from HF pollution.



Technical characteristics		CITOCUT 10KT
Primary input	Single phase input	230 V +/- 10 % - 50-60 Hz
	Effective consumption	11.5 A
Output	Cutting current	10 - 30 A
	Duty cycle at 40 °C	30 A at 25 %
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10
Dimensions (l x w x h)		450 x 205 x 350 mm
Net weight		16 kg
<b>To order</b>		
<b>Packages including:</b> a power source, CITOCUT 10KT a torch 4 m, a 3 m earth cable with clamp, a set of wear parts, a 3 m primary cable		W 000 271 551
Torch CPT 800 - 4 m		W 000 275 097
<b>Wear parts for CPT 800</b>		
	electrode	W 000 274 224
	0.65 nozzle	W 000 274 969
	0.8 nozzle	W 000 274 265
	TN skirt	W 000 274 226
	TI skirt	W 000 274 225
	Wrench	W 000 274 862
<b>Adds-ons</b>		
	Cutting compass	W 000 302 512
	Wear parts box	W 000 277 610

## INTEGRATED COMPRESSOR TECHNOLOGY

With the reduction of size and weight for compressors and inverter power sources it is now possible to produce a new generation of plasma units needing only a 16 A power supply to cut. The built-in compressor provides the air for both the plasma and cooling flow and allows cutting of all metals up to 8 mm with a quality cut and 10 mm with a severance cut.



# CITOCUT 10i



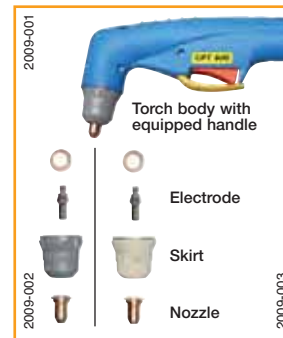
This lightweight set provides a cutting current up to 30 A, to cut with genuine quality up to 8 mm (severance 10 mm). Controlled by a microprocessor, this electronic unit shows parameters and messages through the digital display. The pressure is measured with an electronic sensor and the inverter technology allows low current consumption. The safety of the operator is assured by the design of the torch and the protection of the trigger.



## CITOCUT 10i

### Product features

- High tech: microprocessor control and digital display.
- High quality contact cut: genuine cut up to 8 mm and severance cut up to 10 mm.
- Low air and current consumption.
- High operator safety.
- Light: easy to transport, weight only 8 kg.
- Reliable and strong: robust design.



Technical characteristics		CITOCUT 10i
Primary input	Single phase input	230 V +/- 10 % - 50-60 Hz
	Effective input	14 A
Output	Cutting current	10 - 30 A
	Duty cycle at 40 °C	25 A at 60 %
		30 A at 35 %
Compressed air		4 bars - 100 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10
Dimensions (l x w x h)		435 x 185 x 306 mm
Net weight		8 kg
<b>To order</b>		
<b>Packages including:</b> a power source, CITOCUT 10i a torch 4 m, a 3 m earth cable with clamp, a set of wear parts, a 3 m primary cable		W 000 277 618
Torch CPT 800 - 4 m		W 000 275 097
<b>Wear parts for CPT 800</b>		
	electrode	W 000 274 224
	0.65 nozzle	W 000 274 969
	0.8 nozzle	W 000 274 265
	TN skirt	W 000 274 226
	TI skirt	W 000 274 225
	Wrench	W 000 274 862
<b>Adds-ons</b>		
	Cutting compass	W 000 302 512
	Wear parts box	W 000 277 610

## INVERTER ADVANTAGES

The inverter technology provides at least 3 decisive advantages that assure a very quick pay-back for this kind of installation:

- High efficiency (~99%) and low power consumption, around 30% less than an equivalent transformer.
- Light weight (4 times less than a traditional unit) and small size, with the possibility to carry the units and move them easily for flexible on-site use.



- Continuous current setting with flat DC current that gives a superior quality cut with a very smooth cut surface.

# CITOCUT 20i: the power of technology



With its portability and high power, this new unit is perfect for all maintenance operations. The duty cycle at 40 °C allows use for heavy duty operations, including automatic applications and gouging. The autolink feature and the digital display give the maximum flexibility together with top performance.



**NEW**

## CITOCUT 20i

### Product features

- High quality cut due to the patented OERLIKON technology.
- Heavy duty cycle 50 % at 40°C for intensive applications.
- Autolink function.
- Light (25kg), small and powerful (up to 20 mm thickness).
- Easy to use due to the digital display.
- Gouging possibilities.

**CITOCUT 20i - Front panel**



1. Cutting mode
2. Grid cutting
3. Gouging
4. Air pressure setting
5. Alarm indicator
6. Reset button
7. Setting knob
8. Digital display

Technical characteristics		CITOCUT 20i
Primary input	Input voltage three phases	230 V - 400 V with autolink 50/60 Hz
	Max. input current at 400 V	15.5 A
	Max. input current at 230 V	14 A
Output	Cutting current	20 - 65 A
	Duty cycle at 40 °C 400 V	65 A at 60 % 50 A at 100 %
	Duty cycle at 40 °C 230 V	40 A at 100 %
Compressed air		5 bars - 180 l/min
Protection index		IP 23S
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10
Dimensions (l x w x h)		435 x 235 x 380 mm
Net weight		25 kg
<b>To order</b>		
Package including	a power source, a torch 5 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable	W 000 272 671
Torch CITORCH P 25 5 m		W 000 302 647
<b>Wear parts for CITORCH P 25 for CITOCUT 20i</b>		
	FL electrode	W 000 302 589
	L 1.2 nozzle	W 000 302 588
	TN skirt for drag cutting	W 000 302 632
	TN skirt for distance cutting	W 000 302 590
	Wrench	W 000 302 612
<b>Adds-ons</b>		
	Cutting compass	W 000 302 512



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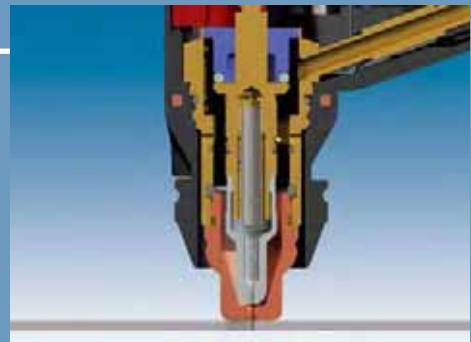
Light  
Powerful  
Flexible  
Robust

## BLOW-BACK "CLEAN STARTING" ADVANTAGES

Blow back technology, based on the movement of the electrode during the ignition phase, is much cleaner and safer compared with traditional High Frequency starting.

"Clean" because the electromagnetic emissions are at a minimum level, which means protection for other electronic devices such as computers, NC machines.

"Safe" because there is no risk of high frequency dispersion and of interference with other machines.



2007-985



2003-086

2004-685



**ELECTRODE FL**  
Cat n°: W 000 302 589

2007-121



**ELECTRODE C**  
Cat n°: W 000 302 593

2008-034



**ELECTRODE L**  
Cat n°: W 000 270 041

2004-685



**NOZZLE L 1.0**  
Cat n°: W 000 302 587  
**NOZZLE L 1.2**  
Cat n°: W 000 302 588

2007-121



**NOZZLE C 1.0**  
Cat n°: W 000 302 584  
**NOZZLE C 1.2**  
Cat n°: W 000 302 585

2004-685



**GOUGING NOZZLE G 2.0**  
Cat n°: W 000 302 527

2007-987



**SKIRT TN**  
Cat n°: W 000 302 632

2004-220



**SKIRT TI**  
Cat n°: W 000 302 590

2007-987



**SKIRT TN**  
Cat n°: W 000 302 632

2007-989



**SKATE 60 A**  
Cat n°: W 000 302 598

2007-987



**SKIRT TN**  
Cat n°: W 000 302 632

2007-991



**SKATE FOR GOUGING 60 A**  
Cat n°: W 000 302 531

Drag cutting from  
0.1 to 8 mm

Distance cutting from 1 to 20 mm

Plasma gouging

# CITOCUT 40i, the top performer



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## DIGITAL CONTROL AND DIGITAL DISPLAY ADVANTAGES

- Repeatability of the parameters.
- Precise current and pressure control.
- Possibility to display the machines parameters, such as internal temperature or primary supply voltage for total control of the process.
- Easy interface and messages from the machine for warning purpose assuring high safety and reliability.

## CITOCUT 40i - Front panel



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1. Digital display.
2. Setting knob.
3. Reset button.
4. LEDs of operating mode.
5. On/Off switch.

## CITOCUT 40i

### Product features

- Lightweight (35 kg).
- Cuts up to 40 mm.
- Perfect quality cut due to patented consumables.
- Quick connection torch for easy maintenance.
- Gouging position.
- Digital display for ease of use.
- Heavy duty cycle 60 % at 40 °C.
- Automatic version.

Technical characteristics		CITOCUT 40i
Primary input	Input voltage 3 phases	400 V +/- 10 % - 50/60 Hz
	Max. input current	40.3 A
Output	Cutting current	10 - 120 A
	Duty cycle at 40 °C 400 V	120 A at 60 %
		100 A at 100 %
Compressed air		5 bars - 200 l/min
Protection index		IP 23S
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10
Dimensions (l x w x h)		720 x 310 x 430 mm
Net weight		35 kg
<b>To order</b>		
<b>Package including</b> a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable		W 000 262 495
Torch CITORCH P 45 6 m		W 000 302 649
<b>Wear parts for CITORCH P 45 for CITOCUT 40i</b>		
	FL electrode	W 000 302 589
	C electrode	W 000 302 593
	L 1.2 nozzle	W 000 302 587
	C 1.6 nozzle	W 000 270 006
	Drag skirt	W 000 302 521
	Distance skirt	W 000 302 520
	Skate 120 A	W 000 302 518
	Wrench	W 000 302 612
<b>Add-ons</b>		
	Cutting compass	W 000 302 512
	Wear parts box	W 000 277 615
	Trolley	W 000 265 598

\*Delivered with a 15 m torch OCP 100.

2007-117



- Maximum power
- Minimum weight

CITOCUT 40i is the most powerful unit on the market based on advanced inverter technology. With 120 A at 60% duty cycle at 40 °C, it is the ideal solution for intensive applications up to 40 mm thickness. This superior performance and the quick torch connection also allows it to be used for automatic applications. The digital display provides a precise and repeatable control of the cutting parameters to achieve the maximum quality.

## PLASMA TROLLEY

Cat n°: W 000 265 598

A trolley is also available for easier transportation and to store all accessories.



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### ELECTRODE FL

Cat n°: W 000 302 589

2007-121



### ELECTRODE C

Cat n°: W 000 302 593

2008-034



### ELECTRODE L

Cat n°: W 000 270 041

2008-031



### NOZZLE FL 0.65

Cat n°: W 000 302 628

### NOZZLE FL 0.8

Cat n°: W 000 302 586

### NOZZLE L 1.0

Cat n°: W 000 302 587

### NOZZLE L 1.2

Cat n°: W 000 302 588

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### NOZZLE C 1.0

Cat n°: W 000 302 584

### NOZZLE C 1.2

Cat n°: W 000 302 585

### NOZZLE C 1.4

Cat n°: W 000 302 525

### NOZZLE C 1.6

Cat n°: W 000 270 006

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### GOUGING NOZZLE G 2.2

Cat n°: W 000 302 529

2007-121



### SKIRT DRAG 120 A

Cat n°: W 000 302 521

2007-121



### SKIRT DISTANCE 120 A

Cat n°: W 000 302 520

### SKATE 120 A

Cat n°: W 000 302 518

2009-124



### SKIRT ARC PROTECTED

Cat n°: W 000 271 308

2010-101



### BEVELING SKIRT

Cat n°: W 000 274 876

2007-993



### SKIRT FOR GOUGING 120 A

Cat n°: W 000 302 536

2007-993



### SKATE FOR GOUGING 120 A

Cat n°: W 000 302 533

Drag cutting from  
0.1 to 8 mm

Distance cutting from 1 to 40 mm

Plasma  
gouging

# CITOCUT 25C and 40C - 3 ph industrial cutters



With this machine using proven traditional technology, cutting is simpler and safer than ever. Delivered ready to use with cutting torch, air hose and wear parts starting set.

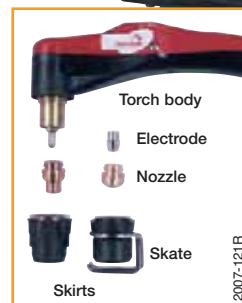
The selection of one of the 3 steps allows cutting up to 25 mm on carbon steel. Its heavy duty cycle 40% at 40 °C makes it suitable for intensive applications. And the IP 23 protection index indicates that this unit is suitable for outdoor use.

## CITOCUT 25C

**NEW**

### Product features

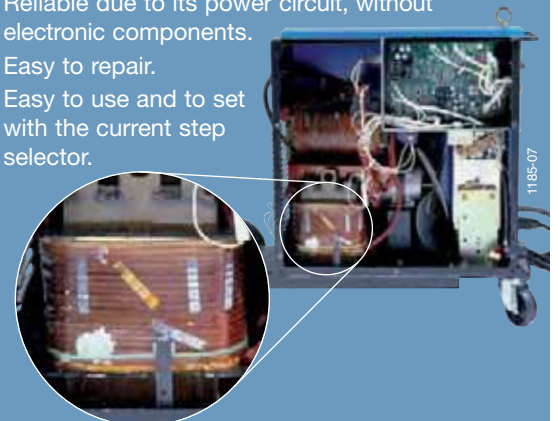
- Powerful: 80 A with 40% at 40°C duty cycle.
- 3 steps to simplify the selection of the right current according to the thickness to be cut.
- Maximum quality and safety with the patented torch.
- Drag cutting up to 8 mm for maximum quality.
- Delivered ready to use.
- IP 23 for use on outdoor sites.
- 4 wheels and a strong design for intensive industrial use.
- Central connector for easy connection.



Technical characteristics		CITOCUT 25C
Primary input	Input voltage 3 phases	220/230/380/400 V - 50-60 Hz
	Max. input current	49/47/28.5/27 A
Output	Cutting current	30 - 50 - 80 A
	Duty cycle at 40 °C 400 V	80 A at 40 %
		50 A at 80 %
		30 A at 100 %
Compressed air		5 bars - 180 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10 ; EN 60974-7
Dimensions (l x w x h)		500 x 855 x 755 mm
Net weight		80 kg
<b>To order</b>		
<b>Package including</b> a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable		W 000 275 987
Torch CITORCH P 40C 6 m		W 000 274 856
<b>Wear parts for CITORCH P 40C for CITOCUT 25C</b>		
	FL electrode	W 000 302 589
	C electrode	W 000 302 593
	L 1.2 nozzle	W 000 302 588
	C 1.4 nozzle	W 000 302 525
	Skirt for drag cutting	W 000 302 521
	Skirt for distance cutting	W 000 302 520
	Skate 120 A	W 000 302 518
	Wrench	W 000 302 612
<b>Adds-ons</b>		
	Cutting compass	W 000 302 512

## TRANSFORMER TECHNOLOGY ADVANTAGES

- Reliable due to its power circuit, without electronic components.
- Easy to repair.
- Easy to use and to set with the current step selector.





Cutting capacity up to 40 mm thick carbon steel with 50% duty cycle at 40°C makes this unit a unique combination of power, reliability and simplicity.

The transformer technology, coupled to the new CITORCH P, assures the best cutting quality at a very attractive price.

## CITOCUT 40C

**NEW**

### Product features

- High cutting capacity: 40 mm with 120 A.
- High duty cycle: 50% at 40 °C.
- 4 steps for setting the current according to the thickness to cut.
- IP 23 for indoor and outdoor applications.
- High quality cut with drag cutting nozzles.
- Delivered ready to use with 6m torch, air hose, primary cable, earth cable, starting set of wear parts.
- Central connector for easy connection.



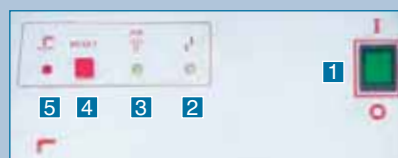
Technical characteristics		CITOCUT 40C
Primary input	Input voltage 3 phases	220/230/380/400 V - 50-60 Hz
	Max. input current	74/71/42/40 A
Output	Cutting current	30 - 50 - 85 - 120 A
	Duty cycle at 40 °C 400 V	120 A at 50 %
		85 A at 75 %
	50 A at 100 %	
Compressed air		5.5 bars - 220 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10 ; EN 60974-7
Dimensions (l x w x h)		500 x 855 x 755 mm
Net weight		125 kg
<b>To order</b>		
Package including		W 000 275 988
a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, a 6 m primary cable		
Torch CITORCH P 40C 6 m		W 000 274 856
<b>Wear parts for CITORCH P 40C for CITOCUT 40C</b>		
	FL electrode	W 000 302 589
	C electrode	W 000 302 593
	L 1.2 nozzle	W 000 302 585
	C 1.8 nozzle	W 000 302 522
	Skirt for drag cutting	W 000 302 521
	Skirt for distance cutting	W 000 302 520
	Skate 120 A	W 000 302 518
	Wrench	W 000 302 612
<b>Add-ons</b>		
	Cutting compass	W 000 302 512



### NEW DESIGN

- A** 4 wheels for indoor and outdoor use.
- B** Rubber frame for shock prevention.
- C** Air filter regulator protection.

### CITOCUT 40C - Front panel



1. On/Off switch.
2. Protection on.
3. Insufficient pressure
4. Reset Button.
5. Shield cup disconnected.

# NERTAJET 50



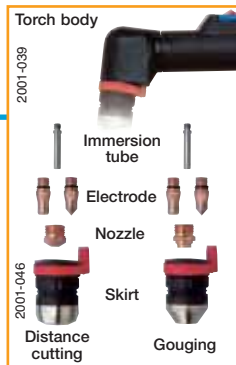
The NERTAJET 50 belongs to the top of the plasma cutting range. With its 100% duty cycle up to 150 A, it is possible to cut a 50 mm thickness. In addition, this power source can be used for automatic applications with the adapted liquid cooled torch.

One of the several advantages is the possibility to use an Argon-Hydrogen mix to cut stainless steel and aluminium with the maximum quality. An efficient set for plasma gouging is also available.

## NERTAJET 50

### Product features

- 150 A at 100% to cut up to 50 mm.
- Built-in liquid cooling unit.
- Possibility to cut with compressed air, Nitrogen and Argon/Hydrogen for maximum quality.
- Double flux to protect the cutting zone.
- Gouging option.
- Automatic cycle version available.



Technical characteristics		NERTAJET 50
Primary input	Input voltage 3 phases	230/400/415/440 V - 50-60 Hz
	Max. input current	108.8/62.6/60.3/56.9 A
Output	Cutting current	20 - 40 - 60 - 100 - 150 A
	Duty cycle at 40 °C 400 V	150 A at 100 %
Cooling		water
Compressed air		6 bars - 170 l/min
Protection index		IP 23
Insulation class		H
Standards		EN 60974-1 ; EN 60974-10 ; EN 60974-7
Dimensions (l x w x h)		1 170 x 710 x 1 200 mm
Net weight		260 kg
<b>To order</b>		
Power source only		W 000 305 077
<b>Package air including</b> a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, protection kit		
		W 000 305 078
<b>Package Ar/H<sub>2</sub> &amp; N<sub>2</sub> including</b> a power source, a torch 6 m, a 3 m earth cable with clamp, a 5 m air cable, a set of wear parts, protection kit		
		W 000 305 079
	Plunger tube	W 000 138 241
	Key Nertajet 50	W 000 138 242
	Electrode Air	W 000 325 063
	Electrode N <sub>2</sub>	W 000 325 064
	Electrode Ar/H <sub>2</sub>	W 000 325 065
	Nozzle 40 A	W 000 325 067
	Nozzle 60 A	W 000 325 069
	Nozzle 100 A	W 000 325 072
	Nozzle 150 A	W 000 325 073
	Nozzle for gouging	W 000 302 515
	Skirt P flat	W 000 302 516
	Skirt C conical	W 000 302 517
<b>Accessories</b>		
	Wear parts box air	W 000 302 564



### NERTAJET 50 Front panel

1. Red warning LEDs.
2. Process selection: cutting, sheet perforation, gouging.
3. Green LEDs: for powering with 3 phases.
4. Current range selector.
5. Push buttons for gas test.
6. Pressure gauges: arc pilot gas/cutting gas.



### The standard position of the trigger in the front part of the torch for precision cutting.



The standard position of the trigger is in the front part of the torch for precision cutting.



One movement slide back of the trigger to protect the hand from heating during maximum intensity applications.



+/- 45° torch head rotation for bevel cutting or gouging.



Double action trigger for maximum safety.

# Options and accessories



2007-895

## Complete wear part list

PN	Description	CITOCUT KT	CITOCUT 10i	CITOCUT 20i	CITOCUT 25C	CITOCUT 40C	CITOCUT 40i	NERTAJET 50
W 000 274 266	DIFFUSER	✓	✓					
W 000 274 224	ELECTRODE	✓	✓					
W 000 274 226	SKIRT TN	✓	✓					
W 000 274 225	SKIRT TI	✓	✓					
W 000 274 969	NOZZLE 0.65	✓	✓					
W 000 274 265	NOZZLE 0.8	✓	✓					
W 000 270 041	ELECTRODE L			✓			✓	
W 000 302 589	ELECTRODE FL			✓	✓	✓	✓	
W 000 302 593	ELECTRODE C			✓	✓	✓	✓	
W 000 325 063	ELECTRODE AIR							✓
W 000 325 064	ELECTRODE NITROGEN							✓
W 000 325 065	ELECTRODE Ar/H <sub>2</sub>							✓
W 000 302 628	NOZZLE FL 0.65			✓	✓			
W 000 302 586	NOZZLE FL 0.8			✓	✓	✓	✓	
W 000 302 587	NOZZLE L 1.0			✓	✓	✓	✓	
W 000 302 588	NOZZLE L 1.2			✓	✓	✓	✓	
W 000 302 584	NOZZLE C 1.0			✓	✓	✓	✓	
W 000 302 585	NOZZLE C 1.2			✓	✓	✓	✓	
W 000 302 525	NOZZLE C 1.4				✓	✓	✓	
W 000 270 006	NOZZLE C 1.6						✓	
W 000 302 522	NOZZLE C 1.8					✓		
W 000 302 529	NOZZLE G 2.2						✓	
W 000 302 527	NOZZLE G 2.0			✓				
W 000 325 067	NOZZLE 40 A							✓
W 000 325 069	NOZZLE 60 A							✓
W 000 325 072	NOZZLE 100 A							✓
W 000 325 073	NOZZLE 150 A							✓
W 000 302 515	NOZZLE FOR GOUGING							✓
W 000 302 520	SKIRT DISTANCE CUT 120 A				✓	✓	✓	
W 000 302 521	SKIRT DRAG CUT 120 A				✓	✓	✓	
W 000 302 536	SKIRT FOR GOUGING 120 A						✓	
W 000 302 590	SKIRT TI			✓				
W 000 302 632	SKIRT TN			✓				
W 000 302 516	SKIRT P FLAT							✓
W 000 302 517	SKIRT C CONICAL							✓
W 000 302 531	SKATE FOR GOUGING 60 A			✓				
W 000 302 533	SKATE FOR GOUGING 120 A						✓	
W 000 302 598	SKATE 60 A			✓				
W 000 302 518	SKATE 120 A				✓	✓	✓	
W 000 271 310	SKIRT ARC PROTECTED				✓	✓	✓	
W 000 274 878	SKIRT FOR BEVELING				✓	✓	✓	
W 000 274 878	KEY WRENCH FOR CPT 800	✓	✓					
W 000 302 612	KEY WRENCH FOR CITORCH P			✓	✓	✓	✓	

### Longer torches



2007-120

**Torch CITORCH P 40C - 15 m**  
for CITOCUT 25C and 40C  
Cat n°: W 000 274 857

**Torch CITORCH P 45**  
**15 m** for CITOCUT 40i  
Cat n°: W 000 302 650



2007-995

**Torch CITORCH P 2.5 - 12 m**  
for CITOCUT 20i  
Cat n°: W 000 302 648



2007-892

**Compass for all torches**  
Cat n°: W 000 302 512



2007-890

**Plasma trolley**  
Cat n°: W 000 265 598



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