

# DRY PACK range

Safe welding way



Black 9%

OPEN HERE - OUVRIRE ICI



EN 2560-A  
E 42 5 B 32 H5  
AWS A5-1  
E 7018-1 H4

TUV (05930)  
DB-Zul.-Nr.: 10.098.10737

Date: .....  
Time: .....  
Rebake only if package is damaged  
(See PDS)



65-95 A

25, boulevard de la Paix  
CS1000 Cergy Saint Christophe  
F-95399 CERGY, FRANCE Cedex

**SUPERCITO 7018S**  
2.50X0350XVPMC  
W000385802  
Lot: 371504206  
28 pcs (ca. 0.6 Kg)

Storage and handling recommendations  
http://www.oerlikon-welding.com/stock-oerlikon-1.html  
Tel: +33 (0) 1 34 21 33 33  
Fax: +33 (0) 1 34 21 31 38  
Internet: [shop.oerlikon-welding.com](http://shop.oerlikon-welding.com)





# DRY PACK range



Ready to use for high security works and stainless steel welding.



Track your usage by putting the date and the time of opening



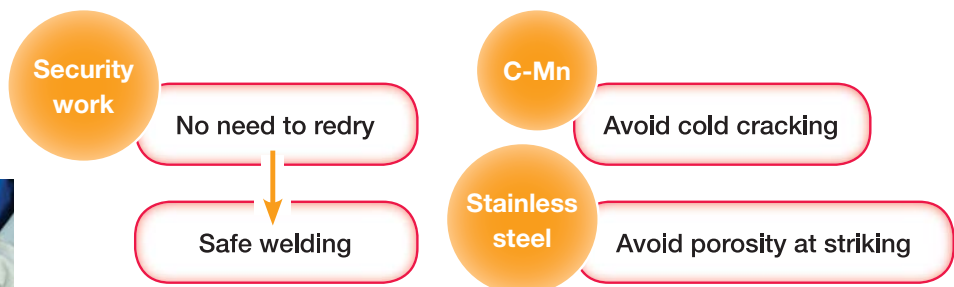
Open it here and use the electrodes 8 h after opening

Multilayer film. Mix of plastic and aluminum which provides a perfect barrier against humidity

What we guarantee	What does it bring to you
✓ Dry electrodes 8 h upon opening*	Assurance of security work without redrying
✓ We guarantee the hydrogen diffusible level below the standard of the product (AWS: H4 or H8 / ISO: H5 or H10) 8 h after opening** (see storage and handling recommendations)	Save money and time by avoiding the redrying
✓ Waterproof packaging	Longer storage in easiest way
✓ Wide range of product	You can use it in all kind of fabrication

\* The tests have been performed according to EN ISO: 3690 and AWS: A4.4, at 27°C and 80% RH. After 8 h the level of diffusible hydrogen stays below 4 ml/100 g.

\*\* For a better result. The electrodes should stay inside of the packaging and be taken out one by one during maximum 8 hours.





We provide you micro or medium packaging.  
Choose your adapted packaging according number of used electrodes per day.

MICRO DRY		MEDIUM DRY	
Diameter	Number* of electrode per box	Diameter	Number* of electrode per box
2.0	45	2.0	150
2.5	28	2.5	90
3.2	22	3.2	55
4.0	18	4.0	40
5.0	8	5.0	22

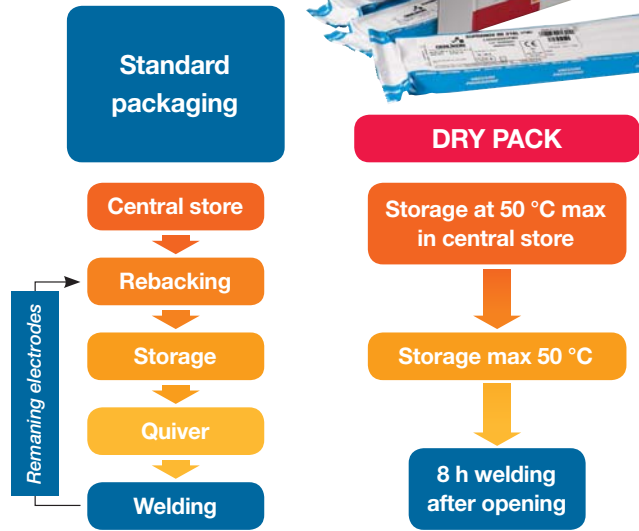
\* Depends on the coating diameter. The numbers are only indications.

**DRY Pack is available for:**

- Non-alloyed steels
- Stainless steels
- Cast Iron
- Low-alloyed steels
- Ni-base alloys
- Hardfacing



2013-047



No rebacking, no holding oven and no quiver. The electrodes can be used right after opening and during 8h.





[www.oerlikon-welding.com](http://www.oerlikon-welding.com)

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