DRY PACK range
Safe welding way

www.oerlikon-welding.com
DRY PACK range

Ready to use for high security works and stainless steel welding.

What we guarantee

✓ Dry electrodes 8 h upon opening*
✓ We guarantee the hydrogen diffusible level below the standard of the product (AWS: H4 or H8 / ISO: H5 or H10) 8 h after opening** (see storage and handling recommendations)
✓ Waterproof packaging
✓ Wide range of product

What does it bring to you

Assurance of security work without redrying
Save money and time by avoiding the redrying
Longer storage in easiest way
You can use it in all kind of fabrication

* The tests have been performed according to EN ISO: 3690 and AWS: A4.4, at 27°C and 80% RH. After 8 h the level of diffusible hydrogen stays below 4 ml/100 g.

** For a better result. The electrodes should stay inside of the packaging and be taken out one by one during maximum 8 hours.

Multilayer film. Mix of plastic and aluminum which provides a perfect barrier against humidity

Open it here and use the electrodes 8 h after opening

Track your usage by putting the date and the time of opening

Security work
No need to redry
Safe welding
Avoid cold cracking
Stainless steel
Avoid porosity at striking
We provide you micro or medium packaging. Choose your adapted packaging according number of used electrodes per day.

**MICRO DRY**

<table>
<thead>
<tr>
<th>Diameter</th>
<th>Number* of electrode per box</th>
<th>Diameter</th>
<th>Number* of electrode per box</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.0</td>
<td>45</td>
<td>2.0</td>
<td>150</td>
</tr>
<tr>
<td>2.5</td>
<td>28</td>
<td>2.5</td>
<td>90</td>
</tr>
<tr>
<td>3.2</td>
<td>22</td>
<td>3.2</td>
<td>55</td>
</tr>
<tr>
<td>4.0</td>
<td>18</td>
<td>4.0</td>
<td>40</td>
</tr>
<tr>
<td>5.0</td>
<td>8</td>
<td>5.0</td>
<td>22</td>
</tr>
</tbody>
</table>

* Depends on the coating diameter. The numbers are only indications.

**DRY PACK**

- Standard packaging
- Central store
- Storage at 50 °C max in central store
- Rebacking
- Storage max 50 °C
- Quiver
- Welding
- 8 h welding after opening

DRY Pack is available for:
- Non-alloyed steels
- Low-alloyed steels
- Stainless steels
- Ni-base alloys
- Cast Iron
- Hardfacing

No rebacking, no holding oven and no quiver. The electrodes can be used right after opening and during 8h.
CUSTOMER ASSISTANCE POLICY

The business of Lincoln Electric is manufacturing and selling high quality welding equipment, consumables, and cutting equipment. Our challenge is to meet the needs of our customers and to exceed their expectations. On occasion, purchasers may ask Lincoln Electric for information or advice about their use of our products. Our employees respond to inquiries to the best of their ability based on information provided to them by the customers and the knowledge they may have concerning the application. Our employees, however, are not in a position to verify the information provided or to evaluate the engineering requirements for the particular weldment. Accordingly, Lincoln Electric does not warrant or guarantee or assume any liability with respect to such information or advice. Moreover, the provision of such information or advice does not create, expand, or alter any warranty on our products. Any express or implied warranty that might arise from the information or advice, including any implied warranty of merchantability or any warranty of fitness for any customers’ particular purpose is specifically disclaimed.

Lincoln Electric is a responsive manufacturer, but the selection and use of specific products sold by Lincoln Electric is solely within the control of, and remains the sole responsibility of the customer. Many variables beyond the control of Lincoln Electric affect the results obtained in applying these types of fabrication methods and service requirements.

Subject to Change – This information is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectriceurope.com for any updated information.